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•	Application No.	Applicant(s)
Notice of Allowability	09/887,081 Examiner	MIYAMOTO ET AL.
	Steven D. Maki	1733
The MAILING DATE of this communication appe All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI	OR REMAINS) CLOSED in this apport of other appropriate communication GHTS. This application is subject to	plication. If not included will be mailed in due course. THIS
1. This communication is responsive to <u>10-30-03</u> .		
2. X The allowed claim(s) is/are 1-5,7,14-16 and 18.		
3. The drawings filed on 30 October 2003 and 25 June 2001	are accepted by the Examiner.	
 Acknowledgment is made of a claim for foreign priority un a)		
 Certified copies of the priority documents have 	been received.	
Certified copies of the priority documents have	been received in Application No. 09	2/147,140 .
Copies of the certified copies of the priority doc	uments have been received in this	national stage application from the
International Bureau (PCT Rule 17.2(a)).		
* Certified copies not received:		
 Acknowledgment is made of a claim for domestic priority un reference was included in the first sentence of the specifical 	ion or in an Application Data Sheet.	onal application) since a specific 37 CFR 1.78.
 (a) The translation of the foreign language provisional ag 6. Acknowledgment is made of a claim for domestic priority un in the first sentence of the specification or in an Application 	der 35 U.S.C. §§ 120 and/or 121 sir	nce a specific reference was included
Applicant has THREE MONTHS FROM THE "MAILING DATE" of below. Failure to timely comply will result in ABANDONMENT of the	this communication to file a reply conis application. THIS THREE-MON	mplying with the requirements noted
 A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which gives 	ted. Note the attached EXAMINER'	S AMENDMENT or NOTICE OF
8. ☐ CORRECTED DRAWINGS (as "replacement sheets") must (a) ☐ including changes required by the Notice of Draftsperso		948) attached
1) hereto or 2) to Paper No		
(b) ☐ including changes required by the proposed drawing co	Amandment / Comment as in the O	en approved by the Examiner.
(c) ☐ including changes required by the attached Examiner's	Amendment / Comment or in the O	mice action of Paper No
Identifying indicia such as the application number (see 37 CFR 1.8 each sheet. Replacement sheet(s) should be labeled as such in the	4(c)) should be written on the drawin e margin according to 37 CFR 1.121(d	gs in the front (not the back) of).
DEPOSIT OF and/or INFORMATION about the depos attached Examiner's comment regarding REQUIREMENT FOR TH	it of BIOLOGICAL MATERIAL m IE DEPOSIT OF BIOLOGICAL MAT	nust be submitted. Note the ERIAL.
Attachment(s)		
□ Notice of References Cited (PTO-892)	5☐ Notice of Informal Pat	ent Application (PTO-152)
P☐ Notice of Draftperson's Patent Drawing Review (PTO-948) ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/08), Paper No.	6☐ Interview Summary (F	PTO-413), Paper No
	7⊠ Examiner's Amendme	ent/Comment
☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material	8⊠ Examiner's Statement	
or prorogreat infarential	9☐ Other .	

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Examiner's Amendment

1) An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Change title to:

--Method and apparatus for manufacture of laminated optical disc including defoaming adhesive--

See MPEP 606.01.

In the specification:

on page 1 lines 3 and 4 of the specification, change "U.S. Application No. 09/147,140, filed October 16, 1998" to -- U.S. Application No. 09/147,140, filed December 17, 1998, now US Patent 6,309,485--.

The above change to the continuing data corrects an obvious error and updates the continuing data. See MPEP 1302.04. With respect to the obvious error, the filing date of 09/147,140 is 12-17-98 (the date of receipt of 35 USC 371(c)(1), (c)(2) and c(4) requirements) instead of the filing date described in the declaration (the date applicant filed the specification). See MPEP 1893.03(b).

Reasons for Allowance

2) The following is an examiner's statement of reasons for allowance which supplements applicant's arguments filed 10-30-03:

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The obvious type double patenting rejections have been withdrawn because claims 6, 8-13, 17 and 19-20 have been canceled.

The prior art rejection of Europe '178 in view of Komori et al, and admitted prior art or Japan '212 has been withdrawn in view of (1) applicant's arguments on page 13 of the response filed 10-30-03 and (2) the following comments by the examiner: The admitted prior art at page 9 lines 3-8 of the specification does not describe the temperature of the adhesive (light setting resin) during removal of any introduced bubbles as being higher than the temperature of the adhesive during coating of the adhesive on the substrate. This is consistent with applicant's comment that "there appears to be no disclosure whatsoever in ... Applicant's admitted prior art ... with respect to the relative temperatures of either the defoaming tank or the adhesive source" (page 13 of response filed 10-30-03). Japan '212 fails to disclose the temperature of the UV resin during defoaming or the temperature of the UV resin when used in optical disk apparatus. See abstract of Japan '212. Komori et al discloses the temperature of hot melt adhesive during application of the hot melt adhesive to a substrate of an optical disc to be manufactured, but fails to suggest defoaming. Although Anderson teaches recycling adhesive and relative temperatures for the adhesive, Anderson fails to teach defoaming. More importantly, Anderson teaches maintaining hot melt adhesive at a relatively low temperature (except when heated in a high melt zone for adhesive application) to avoid undesirable degradation and thereby cannot suggest the subject matter of "the second predetermined temperature is higher than the first predetermined temperature" in claims 1, 14 and 15. The prior art of record

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whether taken singly or in combination fails to disclose, teach or suggest modifying Europe '178, Komori et al or the admitted prior art such that "the second predetermined temperature is higher than the first predetermined temperature" as set forth in laminated optical disc manufacturing method claim 15 or so as to include the claimed defoaming tank as set forth in the laminated optical disc manufacturing apparatus of either claim 1 or claim 14.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

3) Any inquiry concerning this communication or earlier communications from the examiner should be directed to Steven D. Maki whose telephone number is (571) 272-1221. The examiner can normally be reached on Mon. - Fri. 7:30 AM - 4:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard Crispino can be reached on (571) 272-1226. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Steven D. Maki January 7, 2004 STEVEN D. MAKI PRIMARY EXAMINER

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